

①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮
①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮
	♣ ₅		N ff		R		'		()					
♠ ₉	♦ ₉		E			♣ ₇	Y	U	I	P	Q	W		?
A	S	D	F	G	H	J	K	L						
Z	X	C	V	B		M	-		:			fi		CB C
1	2	3	4	5	6	7	8	9	0					
q	w	e	r	t	y	u	i	o	p			[	♣ ₆	T
a	s	d	f	g	h	j	k	l	'					O
z	x	c	v	b	n	m	,	.			ff		:	CB O
♦	♦									..	♦	♦		

ROW	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	UNITS
1	◇	l	j	f	i							◇	‘	fl		5
2						,	;	.	,	:	!					5
3	◇	-	J	I	s							[	CB a	CB e	◇	6
4						r	t	?	◇	(	)					7
5	ffi +7		O +6		T +6								R +6		N +7	8
6						z	c	a	e			CB o				8
7	◇	1	2	3	4							5	6	7	8	9
8						S	\$	g		9	0					9
9	P	q	y	v	u							k	ff	x	fi	10
10						b	p	n	o	h	d					10
11	M +7															12
12						L	B	E	F		&					11
13		V	Y	C	A							K	Z	X	œ	13
14						U		w		D						14
15		H		m	◇								G		W +5	15

18 point–14¾ Set

NOTE: Underpin N ffi+7; W+5; Q M O T R+6. Check location of caps and ligatures carefully. Cap Q is kill-out with ffi, which kills out ffi; ; kills out ;.
Watch underpinning.