①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮	Æ	N15	M15	y	%	œ	
①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮	Qu	I10	ſt	ſt	N10	O10	B11
A15	A9	B9	A1	O9	"	"	[	]	(	)	O15	Q	W	E	R	T	Y	U	I	O	P
5Hi Sp	9Hi Sp	11Hi Sp	QU	O11	B15	C15	æ	œ	$	–	¾	A	S	D	F	G	H	J	K	L	X
◇	◇	y	u	◇	‘	1	3	’	?	!	¼	Z	X	C	V	B	N	M	,	?	!
O11	Q	W	E	R	T	Y	U	I	O	P	½	&	W	E	R	T	Y	U	I	O	P
fl	A	S	D	F	G	H	J	K	L	&	L	A	S	D	F	G	H	J	K	L	K14
ff	Z	X	C	V	B	N	M	-	:	;	ff	Z	M	C	V	B	N	M	-	:	;
$	1	2	3	4	5	6	7	8	9	0	ll	1	2	3	4	5	6	7	8	9	0
fi	q	w	e	r	t	y	u	i	o	p	P	q	w	e	r	t	y	u	i	o	p
ffl	a	s	d	f	g	h	j	k	l	D14	ffl	a	s	d	f	g	h	j	k	l	
ffi	z	x	c	v	b	n	m	.	.	E14	ffi	z	x	c	v	b	n	m	,	.	○
	◇	◇						⅛	⅜			◇	◇						⅝	⅞	

LEFT 1580 RIGHT 1581 STOP S211

ROW	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	UNIT
1		:			(	)	I	◇	i	e	c		f	HI SP	,	5
2	’	‘	,	.	[	]	J	1	j	i	j	s	t	!	;	5
3	-	J	I	r	s	t	f	J	o	r	g	k	q	I	◇	6
4	!	:	;	F	S	c	e	a	a	b	d	h	p	v	y	7
5	P	L	B	E	x	y	v	o	g	z	u	n	z	?	S	8
6	$	Z	T	A	2	6	u	◇	b	F	1	2	3	5	4	9
7	1	3	X	C	S	7	8	HI SP	p	h	L	4	5	6	7	9
8	Y	K	9	o	fi	q	n	k	d	x	8	9	o	ff	ll	9
9			V	R	D	O	B	æ	fl	Y	P	E	ſt	?		10
10	"	"	N	Q	G	U	P	F		R	B	A	◇			10
11	—		H	L	E	ff	m	HI SP	w	A	C	I	V	Z		11
12	M	X	Y	M	K	T	C	w	A	Z	O	U	G	K	Q &	12
13	%	W	V	R	W	G	D	U	œ	D	H	M	N	ffi	ffl	13
14	¾	¼	½			ffl	Q	m	O	ffi	⅛	⅜		⅝	⅞	14
15	¾	¼	½		QU	H	N	◇	W	Æ		Qu	⅛	⅝		15

STRIKE 5-UNIT HIGH SPACE before Roman Cap M, W, *Italic Qu*, Dash, %
" 11 " " " " " " QU

	Units			Units
Italic ae, oe, fi, fl	8	**OUTSIDE CHARACTERS**	Roman Cap AE, OE	18
Italic Cap X, and Q	12		Roman Qu	22
SMALL CAP OE, *Italic Cap OE, Italic &*	13			

PER CENT MARK and FRACTIONS shown are available in 10 and 12 point ONLY

6-8-9-10-11-12 point CENTAUR and ARRIGHI

6 unit
1 in
11+12 pt

12pt. dash
8-units

6-6'2
8-8¼
9-8¾
10-9¼
11-10+
12-11¼