

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
F6	J6	K6												
5HI	K10	G14												
SP														
st	Q	W	E	R	T	Y	U	I	O	P				
fl	A	S	D	F	G	H	J	K	L	&				
ff	Z	X	C	V	B	N	M	-						
\$	1	2	3	4	5	6	7	8	9	0				
fi	q	w	e	r	t	y	u	i	o	p				
a	s	d	f	g	h	j	k	l						
z	x	c	v	b	n	m	,	.						
◇	◇													

LEFT 1533 RIGHT ANY STOP S190

ROW	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	UNITS	
1			, l	t	◇					◇				i	j	hi SP	5
2						◇	;	c	e	f	s					◇	6
3		1	I	J	k	o				◇				g	r	q	7
4							2	5	6	7	8	9					9
5		?	3	v	y	a								d	h	p	8
6							α	20	\$		◇						10
7		z		S	n	◇								u	f	fl	9
8							B		E		P						12
9		&	st	F	L	x								4		ff	11
10							R		r								12
11		Æ		z		C								W		T	13
12							w		m		A						13
13		X		Q		O								U		K	15
14									G		V						14
15		N		M		◇								D		H	16

STRIKE 5-UNIT HIGH SPACE before Cap W, E and &.

This arrangement requires the use of a Special Keybutton Bank (X-1), which has an adjustable Justifying Space Bar. For 10 1/2 Set and 12 Set use the Middle Lug only of the space bar. The justifying space is in position FS-2 when operated by Middle Lug. For 13 1/2 Set and Larger Sets, use the Two End Lugs only of the space bar. The justifying space is in position ES-1 when operated by End Lugs. No other adjustment of the Keyboard is required.

Character	Units
5	5
6	6
11	11

OUTSIDE
CHARACTERS

14, 16, 18, 22 and 24 point

Character	Units
15	15
16	16
31	31

14-16-18-22-24 point ARRIGHI

Note 16 pt. wedge off - this row 11 units

ZY-17
94-15
98-14

No on 220
24 pt.

Hit on H
on first

Qu-25
units

14-10 1/2

16-12

18-13 1/2
22-15 1/2
24-18