

6 Pt. — 331J - 330J — 6¼ Set — Edge S186 — Line Standard .0692
 8 Pt. — 331J - 330J — 8½ Set — Wedge S186 — Line Standard .0889
 10 Pt. — 331J - 330J — 10 Set — Wedge S186 — Line Standard .1130
 12 Pt. — 331J - 330J — 11½ Set — Wedge S186 — Line Standard .1330

S186 Stop — Left Keybar 1648 — Right Keybar 1529 — Specials in 8 Pt. Case ONLY

180 Stop — Left Keycode 1840 — Right Keycode 1840

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O		
1	E-6 .	E-9 .	E-7 .		Cap 	f	r	t	■	l	i	j	:	l		C-1 /	5
2	C-2 HIGH SPACE	:	E-18 .	E-20 .			Cap 	f	l	j	l	t	l	r		C-3 .	5
3	B-16 (	B-17)	,	-	E-3 .	A-23 .		(	)	s	K-11 .	K-23 .	-	:	■		6
4	x	J	v	c	a	z	J	v	c	a	■	/	-	C-8 .	C-5 .	C-9 -	8
5	x	F	h	u	n	k	g	e	-	g	e	fi	fl	T		C-4 *	9
6	fl	fl	x	F	h	u	n	k	B-21 -	.	T	.	S	S	■		9
7	P	B	9	7	5	3	1	0	L-11 E-17 ■	9	7	5	3	1	0		10
8	ff	q	p	8	6	4	2	\$	y	\$	8	6	4	2	P		10
9	?	ff	E	?	b	d	o	y	p	q	o	b	d	E	B		10
10	D-1 ■	C-13 ■	E-12 ■	K-12 ■	.	K	C	L	R	L-12 ■	K	C	L	R	C-14 K-1 ■	C-15 L-1 ■	11
11	C-16 D-2 ■	F-12 C-17 ■	D-4 ■	.	&	y	w	.	C-18	C-19	C-20	C-7	y	w	&	C-21 C-22 ■	11
12	D-3 ■	D-13 ■	D-12 ■	Z	X	U	D	m	Z	X	U	D	m	.	A-20	A-21 ■	12
13	A-18 ■	A-19 ■	V	N	H	G	.	D-15	V	N	H	G	A	R	F-8 ■	F-1 ■	13
14	B-19 %	D-16 ⅓	D-17 ⅓	A	O	Q	★	⅓	⅓	A	O	Q	⅓	⅓	⅓	■	17
15	D-6 ⅓	D-7 ⅓	E-13 ⅓	E-14 ⅓	M	W	..	-	-	..	W	M	⅓	⅓	■		18

8 Point Justification for 15 Unit Row 6/2 — 17 Unit Row 4/6

3-17-48

VARIANT CHARACTERS (329J—8 Pt. Only)

Keyboard Operator—Variant Characters A J W Y j t u are in normal positions; a e g are 10-unit characters and are used as follows:

a on Q-9—Transpose Keybar No. 3—4-G (l c a) with Bar No. 3—9-O (*).
 e on G-9—Take out Keybar No. 4—5-K (l c e) and put in Bar No. 4—9-G (l c o).
 g on I-7—Take out Keybar No. 3—5-J (l c g) and put in Bar No. 3—1-7 (10-unit).

Casterman—Take out regular characters A J W Y j t u and put in corresponding Variant Characters in same positions; also the following Variant Characters:
 a on Q-9 e on G-9 g on I-7